

The listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1.-4. (Canceled)

5. (Previously Presented) A method of manufacturing a semiconductor device, comprising the steps of:

forming a gate electrode over an insulating surface;

forming a gate insulating film over the gate electrode;

forming a semiconductor film comprising amorphous silicon over the gate insulating film;

crystallizing the semiconductor film by a heat treatment while a promoting material for facilitating crystallization is retained on the semiconductor film;

removing the promoting material for facilitating crystallization from a surface of the semiconductor film after the heat treatment; and

promoting crystallinity of the crystallized semiconductor film by irradiation of laser or intense light,

wherein the promoting material comprises one or more elements selected from the group consisting of group 14 elements.

6. (Previously Presented) A method of manufacturing a semiconductor device according to claim 5, wherein said promoting material is germanium.

7. (Currently Amended) A method of manufacturing a semiconductor device, comprising the steps of:

applying a solution, in which a simple substance of a catalytic element for facilitating crystallization of amorphous silicon film or a compound containing the catalytic element is dissolved or dispersed, on a semiconductor film comprising amorphous silicon;

baking said semiconductor film to form a film comprising said catalytic element on said semiconductor film;

crystallizing the amorphous silicon film by carrying out a heat treatment;

removing said film comprising said catalytic element from a surface of the semiconductor film after the heat treatment;

promoting crystallinity by irradiation of laser light or intense light after removing said film comprising said catalytic element; and

adding an impurity to said semiconductor film to form ~~a pair of~~ at least one impurity regions region imparting one conductivity type in said semiconductor film after promoting crystallinity by irradiation of laser light or intense light,

wherein a kind of or plural kinds of elements selected from elements in group 14 are used as the catalytic element.

8. (Previously Presented) A method of manufacturing a semiconductor device according to claim 7, wherein germanium is used as the catalytic element.

9. (Previously Presented) A method of manufacturing a semiconductor device according to claim 8, wherein the compound containing the catalytic element is at least one selected from the group consisting of germanium bromide, germanium chloride, germanium iodide, germanium oxide, germanium sulphide, germane, germane acetate, tris (2,4-pentanedionate) germanium perchlorate, tetramethylgermane, tetraethylgermane, tetraphenylgermane, and hexaethyl germanium.

10.-15. (Canceled)

16. (Previously Presented) A method of manufacturing a semiconductor device comprising the steps of:

forming a gate electrode over an insulating surface;

forming a gate insulating film over the gate electrode;

forming a semiconductor film comprising amorphous silicon over the gate insulating film;

forming a film comprising germanium in contact with said semiconductor film by vapor phase deposition with a germanium compound gas;

heating said semiconductor film with said film comprising germanium to crystallize said semiconductor film; and

removing the film comprising germanium from a surface of said semiconductor film without changing a shape of said semiconductor film after heating said semiconductor film.

17. (Previously Presented) The method according to claim 16 wherein said film comprising germanium is formed by LPCVD.

18. (Previously Presented) The method according to claim 16 wherein said germanium containing gas is  $\text{GeH}_4$ .

19. (Canceled)

20. (Previously Presented) A method of manufacturing a semiconductor device comprising the steps of:

forming a semiconductor film comprising amorphous silicon on an insulating surface;

forming a film comprising germanium in contact with said semiconductor film by vapor phase deposition with a germanium compound gas;

heating said semiconductor film with said film comprising germanium to crystallize said semiconductor film;

removing the film comprising germanium from a surface of said semiconductor film without changing a shape of said semiconductor film after heating said semiconductor film;

patterning the crystallized semiconductor film into at least one semiconductor island after removing the film comprising germanium; and

forming a thin film transistor with said semiconductor island used as at least a channel forming region thereof.

21. (Previously Presented) The method according to claim 20 wherein said film comprising germanium is formed by LPCVD.

22. (Previously Presented) The method according to claim 20 wherein said germanium containing gas is  $\text{GeH}_4$ .

23. (Canceled)

24. (Previously Presented) The method according to claim 5 wherein said semiconductor device is a video camera.

25. (Previously Presented) The method according to claim 5 wherein said semiconductor device is a mobile computer.

26. (Previously Presented) The method according to claim 5 wherein said semiconductor device is a portable telephone.

27. (Previously Presented) The method according to claim 5 wherein said semiconductor device is a head mount display.

28. (Previously Presented) The method according to claim 5 wherein said semiconductor device is a projector.

29. (Previously Presented) The method according to claim 16 wherein said semiconductor device is a video camera.

30. (Previously Presented) The method according to claim 16 wherein said semiconductor device is a mobile computer.

31. (Previously Presented) The method according to claim 16 wherein said semiconductor device is a portable telephone.

32. (Previously Presented) The method according to claim 16 wherein said semiconductor device is a head mount display.

33. (Previously Presented) The method according to claim 16 wherein said semiconductor device is a projector.

34. (Previously Presented) The method according to claim 20 wherein said semiconductor device is a video camera.

35. (Previously Presented) The method according to claim 20 wherein said semiconductor device is a mobile computer.

36. (Previously Presented) The method according to claim 20 wherein said semiconductor device is a portable telephone.

37. (Previously Presented) The method according to claim 20 wherein said semiconductor device is a head mount display.

38. (Previously Presented) The method according to claim 20 wherein said semiconductor device is a projector.

39. (Canceled)

40. (Previously Presented) A method of manufacturing a semiconductor device comprising the steps of:

forming a gate electrode over an insulating surface;

forming a gate insulating film over the gate electrode;

forming a semiconductor film comprising amorphous silicon over the gate insulating film;

forming a film comprising germanium in contact with said semiconductor film by vapor phase deposition with a germanium compound gas;

heating said semiconductor film with said film comprising germanium to crystallize said semiconductor film;

removing the film comprising germanium from a surface of said semiconductor film after heating said semiconductor film; and

irradiating laser or intense light to said semiconductor film after removing the film comprising germanium.

41. (Previously Presented) A method of manufacturing a semiconductor device, comprising the steps of:

forming a gate electrode over an insulating surface;  
forming a gate insulating film over the gate electrode;  
forming a semiconductor film comprising amorphous silicon over the gate insulating film;  
crystallizing the semiconductor film by a heat treatment while a promoting material for facilitating crystallization is retained on the semiconductor film; and  
removing the promoting material for facilitating crystallization on a surface of the semiconductor film without changing a shape of the semiconductor film after the heat treatment,  
wherein the promoting material comprises one or more elements selected from the group consisting of group 14 elements.

42. (Currently Amended) A method of manufacturing a semiconductor device, comprising the steps of:

applying a solution, in which a simple substance of a catalytic element for facilitating crystallization of amorphous silicon film or a compound containing the catalytic element is dissolved or dispersed, on a semiconductor film comprising amorphous silicon;

baking said semiconductor film to form a film comprising said catalytic element on said semiconductor film;

crystallizing the amorphous silicon film by carrying out a heat treatment; and

removing said film comprising said catalytic element on a surface of the semiconductor film without changing a shape of the semiconductor film after the heat treatment,

promoting crystallinity by irradiation of laser light or intense light after removing said film comprising said catalytic element; and

adding an impurity to said semiconductor film to form ~~a pair of~~ at least one impurity ~~regions~~ region imparting one conductivity type in said semiconductor film after promoting crystallinity by irradiation of laser light or intense light,

wherein a kind of or plural kinds of elements selected from elements in group 14 are used as the catalytic element.

43. (Previously Presented) A method of manufacturing a semiconductor device, comprising the steps of:

forming a semiconductor film comprising amorphous silicon:

providing the semiconductor film with a promoting material for facilitating crystallization is retained on the semiconductor film;

crystallizing the semiconductor film by a heat treatment:

removing the promoting material from the crystallized semiconductor film after the heat treatment;

promoting crystallinity of the crystallized semiconductor film by irradiation of laser or intense light after removing the promoting material; and

patterning the crystallized semiconductor film to form at least one semiconductor island after irradiation of laser or intense light,

wherein the promoting material comprises one or more elements selected from the group 14 elements.

44. (Previously Presented) A method of manufacturing a semiconductor device according to claim 43 wherein said promoting material is removed from a surface of the crystallized semiconductor film without changing a shape of the crystallized semiconductor film.